MUTOH

Foot Switch
Installation Guide

> ## 📢 Important!
> This task (installation to the printer) must be performed by trained service personnel only.

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Unpacking and installing the foot switch

Unpacking

Unpack the package and check that the following parts are included.

Foot switch：1   Installation Guide (this document)：1

Installing the foot switch

You will need the following tools for installation.
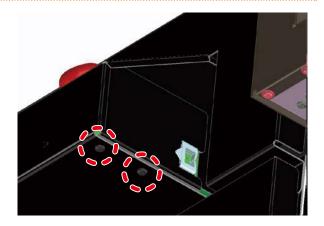
• Phillips-head screw driver (No.2)

> ⚠️ **Caution**
>
> Before installation, check that the printer's power cord is disconnected.
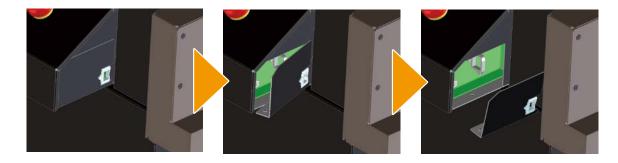

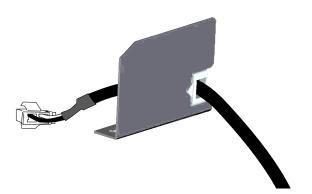**1** Remove the screws (x2) securing the bottom of the side cover of the vacuum control panel.

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2 Pull the side cover as shown below and remove it.
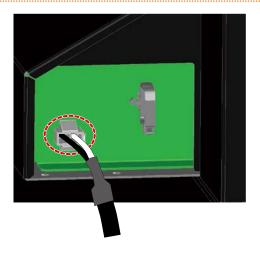
3 Pass the foot switch cable through the side cover.

4 Connect the cable connector to the relay connector.
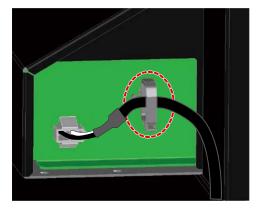
> 📢 **Important !**
>
> Insert the cable connector until it clicks into place. The connector is not inserted firmly if the orientation is wrong.

5 Pass the cable through the cable clamp.

6 Follow the removal steps in reverse order to attach the side cover to the printer.