

Pinch Roller Replacement

This document describes the procedure to replace the pinch rollers in a Summa series roll cutter.

It is advised to replace both outermost pinch rollers at the same time to ensure a good transport of the media.

Required Tools

Small Flat Screwdriver



Required Parts

Pinch Roller, part number 395-401



Procedure

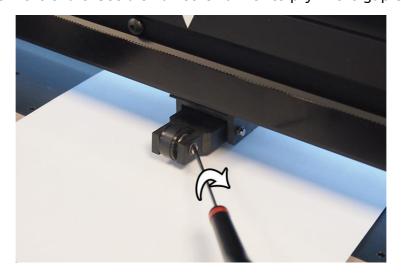
Protect the base of the machine.



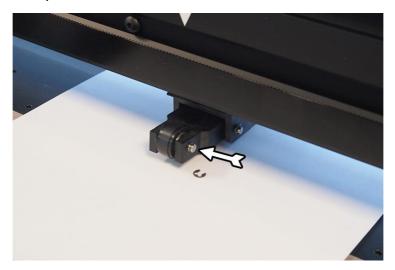
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 Page 1 of 3



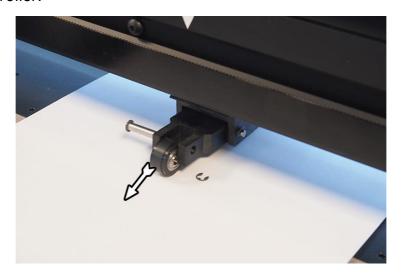
Remove the clip from the shaft. Use a small screwdriver to pry in the gap of the clip.



Push the shaft out of the pinch roller block.



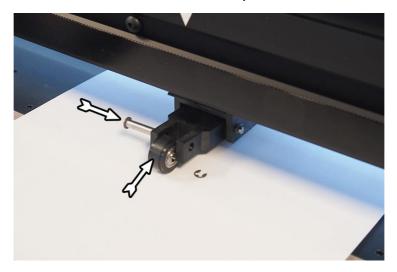
Remove the pinch roller.



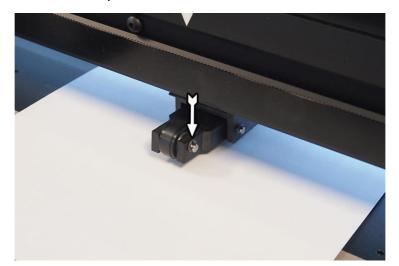
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 Page 2 of 3



Insert the new pinch roller and slide the shaft in the pinch roller.



Position the clip on the shaft and push down.



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 Page 3 of 3